



和盛機械
HESHENG MACHINE

MACHINE
HE
SHENG



和衷共濟
盛譽同享



brief Introduction

公司简介 Enterprise Introduction

晋江和盛机械公司成立于1983年，地处福建晋江南梧山工业区，毗邻水头闽南第一建材市场。系一家专业生产各类石材加工机械的高科技企业。公司现拥有技术研发部、铸件制造厂、机械精加组装车间以及精湛的售后服务团队。先后研制出红外线自动桥式切割机、电脑仿型切石机、弧形板切石机、仿形柱座柱帽切石机、单柱多片式高效组合切石机、龙门大切机以及磨光机系列等精良石材机械产品，已远销至希腊、保加利亚、土耳其、西班牙、美国、加拿大、墨西哥、澳大利亚、俄罗斯、越南等国家和地区，深得广大用户的斐然认可。

经过多年的努力，和盛凭着有效的科学管理、雄厚的经验技术、以及卓著的售后服务，领先于石材机械制造行业，并先后获得了ISO9001:2000国际质量体系认证、高新技术企业、泉州市技术创新示范企业等诸多赞誉。

和盛将一如既往地以“质量第一、用户至上”为宗旨，与您的企业携手同行、精诚合作，为石材机械的最优化而不断进取...

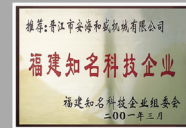
(注：泉州市铭盛机械附属晋江市和盛机械有限公司，系和盛机械在水头海联创业园的新工厂。新工厂现有生产用地110亩，是一家以生产大型石材加工设备为主的生产企业。)

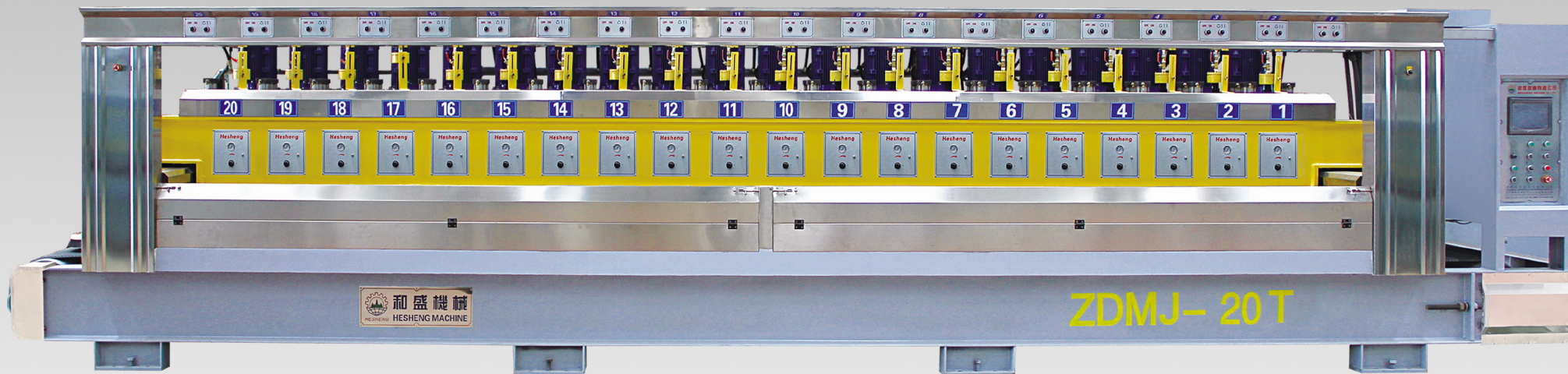
we are not simply direct stone machine manufacturer,
while aiming at totally customer satisfaction.

- **History:** since 1983
- **Staff:** Owning more than 200 well educated and experienced technician & engineer, including advanced R&D department, professional team of after sale service, making itself a leading stone machine manufacturer.
- **Workshop:** Foundry Plant, Workpiece Processing & Assembling Factory.
- **Honor and Certification:** ISO9001:2000, provincial "High-Tech Enterprise", "Outstanding Enterprise of Technical Renovation"...
- **Products:** Automatic Bridge Saw, High Efficiency Multidisc Block Cutter, Gantry Block Cutter, Manual Edge Cutting Machine, Special Shape Processing Machine for Countertop, Column... Collection of Polishing Machine and other customize equipment for processing slab and block material.
- **Market:** We have exported our machines to Russia, Australia, Vietnam, America, Canada, Mexico, Spain, Bulgaria, Greece and many other countries and districts.
- **Customize:** We can also customize the machinery according to the your requirement. For more details on pricing and other requirements, pls. contact us.
- Quanzhou Mingsheng Machinery Factory is a new Subsidiary of Jinjiang Hesheng machine co., Ltd. At present, it covers a productive land of 110 acres at Hailian Pioneer Park in Shuitou Town and is oriented with producing Large-pattern Stone Material Machining Equipment

已投产 110 亩石材机械生产基地

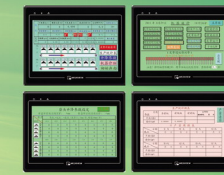
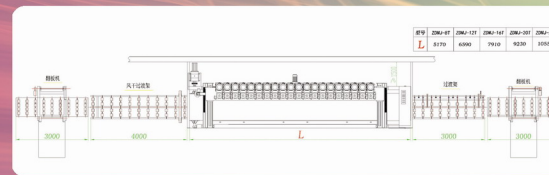
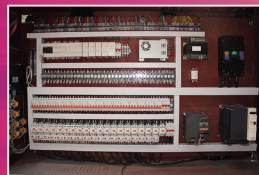






TECHNICAL DATA 技术参数

名称	单位	ZDMJ-8T	ZDMJ-12T	ZDMJ-16T	ZDMJ-20T	ZDMJ-24T
磨头数	mm	8	12	16	20	24
有效工作厚度	mm	15-50	15-50	15-50	15-50	15-50
有效工作宽度	mm	600-1050 (加宽1250)	600-1050 (加宽1250)	600-1050 (加宽1250)	600-1050 (加宽1250)	600-1050 (加宽1250)
皮带进给速度	m/min	0.8-3.5	0.8-3.5	0.8-3.5	0.8-3.5	0.8-4.0
磨头进给速度	Kw	7.5	7.5	7.5	7.5	7.5
总功率	Kw	65	95	125	155	190
耗水量	m ³ /h	8	12	16	20	25
外形尺寸	m	5.1X1.9X2.2	6.4X1.9X2.2	7.8X1.9X2.2	9.3X1.9X2.2	10.8X1.9X2.2



DZQ-1600 液压锁紧柱式切石机

Multi-Blade Hydraulic Stone Cutter

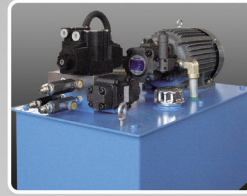


升降导柱采用四根表面经精度镀铬处理的圆钢，有间隙小、整体刚性好，切割时晃动小、使用寿命长等优点。
Up/Down sliding ways are made up of chrome-plated round steel to minimize cutting clearance and trembling, and to endure the using life of machine.

**>>> 高效
节能新机型**



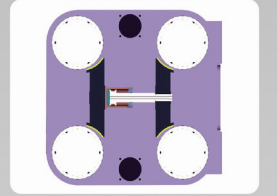
液压、电器元件均采用国内外优质配件。
All hydraulic & Electric Components used are the optimized quality from domestic and abroad.



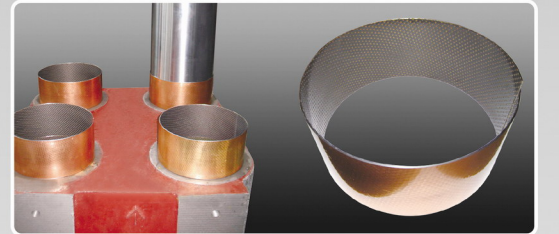
油箱总成—油泵；电磁阀均采用台湾进口原件。
Oil Tank Assembly, including Oil Pump, Electromagnetic Valve and other components adopted are imported from Taiwan.



采用独创液压锁紧装置，在机械有磨损或切割过程中可减小机身间隙，有利于提高板材的平整度和延长刀头使用寿命。（*选配 Alternative）
Patented Locking Device is used to reduce the spacing of parts of machine from friction, this will maximum increase the cutting precision.



采用全新复合材料“纳米尼龙”布料，有防水、防尘、抗拉力防磨损等特点，使用可拆式拉链结构有利于方便更换。
A new composite materials called "nano-nylon" cloth which with the characteristics of waterproof, dustproof, anti-rally of anti-wear, was used, and the use of detachable zipper will enable a easy replacement of it.



升降导柱与中座接触面采用表面轧制美国杜邦“聚四氟乙烯”聚合物材料的导套；导套表面轧制成圆形储油坑，在少油或间断断油条件下能正常工作，具有摩擦系数低，耐磨性能好，使用寿命长等优点。
A guiding polymer materials (Teflon, Brand Dupont) was used on the contact surface between up/down column and seat. Such guiding material is rolling into a circular storage pits, in less oil or oil under the conditions of space off to work with a low coefficient of friction, wear resistance and long service life, etc..

TECHNICAL DATA 技术参数

型号	Model	D8	D12	D14	D16	D18	D20	D22	
锯片直径	Blade Diameter	Ø1600(Ø2200)							mm
锯片数量	Number of Blades	8 (Ø1600x4+Ø960x4)	12	14	16	18	20	22	P
升降行程	Lifting travel	1000(1300)							mm
最大加工尺寸	Max. cutting size	3.5x1.1x0.9	3.5x1.2x0.9	3.5x1.3x0.9	3.5x1.3x0.9	3.5x1.3x0.9	3.5x1.5x0.9	3.5x1.6x0.9	m
主电机功率	Power of main motor	45	55	65	75	90	110	110(132)	kw
耗水量	Water consumption	16	20	26	30	34	38	40(44)	m ³ /h
重量	Gross weight	≈7.5	≈8.0	≈8.5	≈8.7	≈9	≈9.3	≈11.5	T

注：D14/D22机型可特殊定制切宽1650/1850mm的石头，台车加大加宽。机身升降行程亦可特殊定制加长行程。
Remark: Customized cutting Width of stone is available for Model No. D14 and D22 (e.g. 1650/1850mm) Up & Down Stroke can be lengthened (higher) if there is necessary.

DZQ-1600液压锁紧柱式切石机

本机是在铝合金的基础上，通过优化改良而成。机台上采用四立柱式液压锁紧结构，整体刚性好，间隙小，有效降低切割过程中产生的晃动，所生产的板材精度高，平整度好。同时在提高刀头的使用寿命和降低电耗量都有显著成效。

立柱采用独特组合式双密封装置，大大降低粉尘对机械液压元件的磨损，有效延长机器的使用寿命。独有润滑系统，有效减少机器保养次数，降低元件磨损的可能性。是一款综合效益都有明显提高的石材切割机。

DZQ-1600 Multi-Blade Hydraulic Stone Cutter

The DZQ-1600 Hydraulic Stone Cutter is a multi-blade block saw for sawing kinds of stone blocks into slabs of varying thicknesses up to 22.5m. of diametric saw blades at the rotary. The structure of such machine featured of simple and functional is made up of a sturdy welded stabilized cast iron & steel to ensure maximum rigidity and utmost precision during sawing.

The up/down system is set up of Four hydraulic pressure column, to ensure maximum protection against rust. Patented Lubrication System can vastly reduce maintenance frequency and maintenance costs which means a perfectly block cutter compared with traditional same kind of machine.

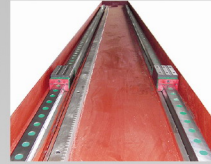


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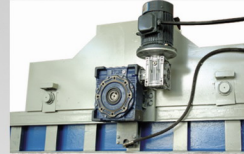
HSGJ-1600-D12



横梁两端采用液压锁紧装置，可进一步提高机台切割的稳定性，使板材平整度和刀头使用寿命都有显著提高。
"Hydraulic locking device" which using on the end frame of crossbeam can further improve the stability of cutting and markedly improve flatness of cutting and the using-life of blade tools.



台湾进口线性导轨
Imported Linear Guide(Taiwan)



横梁两端采用液压锁紧装置，可进一步提高机台切割的稳定性，使板材平整度和刀头使用寿命都有显著提高。(*选配Alternative)
"Hydraulic locking device" which using on the end frame of crossbeam can further improve the stability of cutting and markedly improve flatness of cutting and the using-life of blade tools.



升降导轨采用四根表面经精度硬处理的圆钢，有间隙小，整体刚性好，切割时晃动小，使用寿命长等优点。
Up/Down sliding ways are made up of chrome-plated round steel to minimize cutting clearance and trembling, and to endure the using life of machine.



HSGJ-1600 双锁紧桥式切石机 Hydraulic Bridge Saw

HSGJ-1600 双锁紧桥式切石机

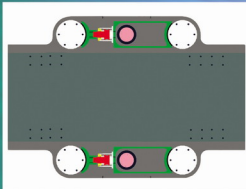
本机采用大跨度横梁结构，整体机身重，横梁导轨采用进口线性轨道；机身升降结构采用四立柱式液压升降，同时采用专利技术，立柱及横梁，在切割时有液压锁紧装置，确保切割时整体机身不晃动，切割效率高，板材平整度高，是切割大规格高价值进口大荒料的理想设备。

HSGJ-1600 Hydraulic Bridge Saw

- 1: Configured with automatic PLC control system. The cutting slab size and quantity are programmed from the control panel and visualized on touch screen.
- 2: Maximal diameter of blade 3000mm (single blade only), width of slab can be 1300mm
- 3: Both imported and homemade High-precision electrical components are used, such as, PLC(Japan), Linear Guide(Taiwan); Hydraulic Cylinder(Germany), and so on.
- 4: The patented "Hydraulic Locking" technology and total cast iron construction structure, enable this very sturdy machine of NO Vibration during cutting, hence to maximizing its cutting accuracy.
- 5: OPTIONAL: main motion motor with an inverter controlled for variable speed.
- 6: CUSTOMIZATION: a horizontal blade can be customized for cutting marble block.



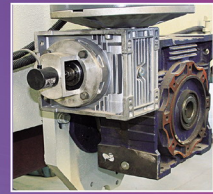
采用独创液压锁紧装置，在机械有磨损或切割过程中可减小机身晃动，有利于提高板材的平整度和延长刀头使用寿命。
Patented Locking Device is used to reduce the spacing of parts of machine from friction, this will maximum increase the cutting precision.



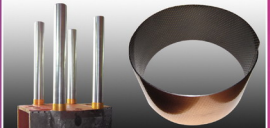
TECHNICAL DATA 技术参数

型号 model	D8		D12				P
	14(组合式挂法) 14(Medium-Small)	16(组合式挂法) 16(Medium)	14(组合式挂法) 14(Medium-Small)	16(组合式挂法) 16(Medium)	18(组合式挂法) 18(Large)	18(组合式挂法) 18(Large)	
刀片最大直径 Max blade diameter	∅2500	∅3000	∅1650(7'2")	∅1800x7'	∅1650	∅1650x9'	mm
横梁长度(游梁中距) Crossbeam Lengths (Middle zone lengths two side bridge distance)	7500(7780)	8000(8365)	8000(8365)	8000(8365)	8000(8365)	8000(8365)	mm
工作台行程 Lift/Down working range	3200-4300	3500-4800	3500-4800	3500-4800	3500-4800	3500-4800	mm
最长行程行程(游梁长) Maximum working range/Slide Bridge Lengths	2000(4500)	2500(5000)	2500(5000)	2500(5000)	2500(5000)	2500(5000)	mm
行程行程 Lift/Down working range	1050	1400	1400	1400	1400	1400	mm
主轴功率 Main Motor	45	55	65	75	90	90	KW
外形尺寸(长×宽×高) Overall Dimension(L×W×H)	8700x4500x6500	9200x5000x6800	9200x5000x6800	9200x5000x6800	9200x5000x6800	9200x5000x6800	mm
主轴箱主轴直径 Spindle diameter of spindle box	∅100	∅100	∅120	∅120	∅120	∅120	mm
重量 Weight	≈ 13.5	≈ 18	≈ 18	≈ 18	≈ 18	≈ 18	T

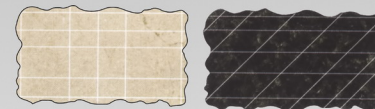
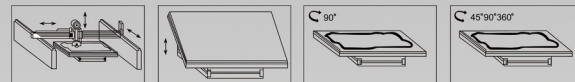
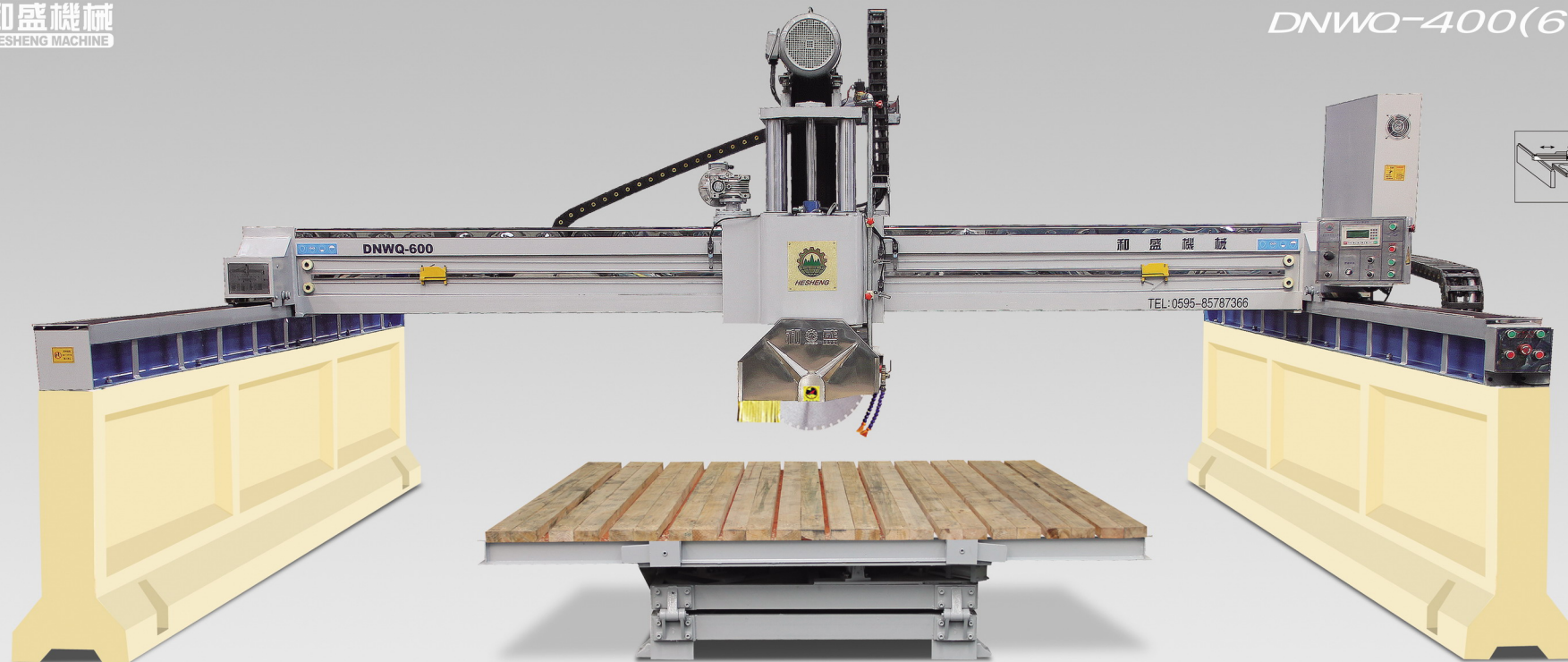
以上红色项目为：可以根据客户特殊定制选项。主轴箱传动可分直轴传动，和双轴传动，直轴传动优点：故障率低；缺点：切石宽度1.6以内。双轴传动优点：石宽度2.5米以内都可切割；缺点：故障率高。
Above red technical data are the option for customer special order. two type of Spindle box: Straight-shaft spindle box/Double-shaft spindle box. Straight-shaft driving, low failure rate, cut the block width within 1600mm. Double-shaft driving cut the block width up to 2500mm, higher failure rate.



尺寸检测装置，采用进口元器件
Imported Size Inspector



升降导轨与中间接触面采用表面精磨，制成圆形储油坑，在少油或断油条件下能正常工作，具有摩擦系数低，耐磨性好，使用寿命长等优点。
A guiding polymer materials (Teflon, Brand Dupont) was used on the contact surface between up/down column and seat. Such guiding material is rolling into a circular storage pits, in less oil or oil under the conditions of space off to work with a low coefficient of friction, wear resistance and long service life, etc.

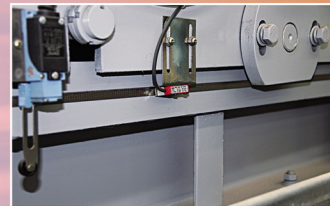
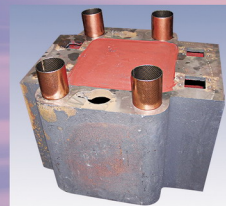


TECHNICAL DATA 技术参数

			DNWQ-400	DNWQ-600
最大加工尺寸 (长X宽X厚)	Max. working dimensions(L*W*H)	mm	3200X3200X80	3200X3200X180
锯片直径	Blade diameter	mm	φ350-φ400	φ400-φ600
工作台尺寸	Table dimensions(L*W)	mm	3200X2000	3200X2000
工作台垂直翻板角度	Table tilting degree	n°	0°-85°	0°-85°
工作台旋转角度	Table rotating degree	n°	0°、90°	0°、90° / 0°、45°、90°
主电机功率	Main motor power	Kw	15	15 / 18.5
耗水量	Water consumption	m ³ /h	4	4
外型尺寸 (长X宽X高)	Overall dimensions(L*W*H)	mm	6000X5000X2800	6000X5000X2800

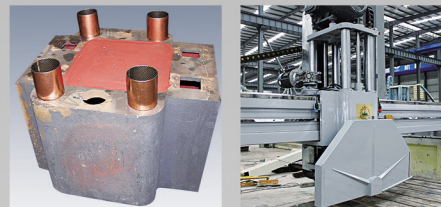
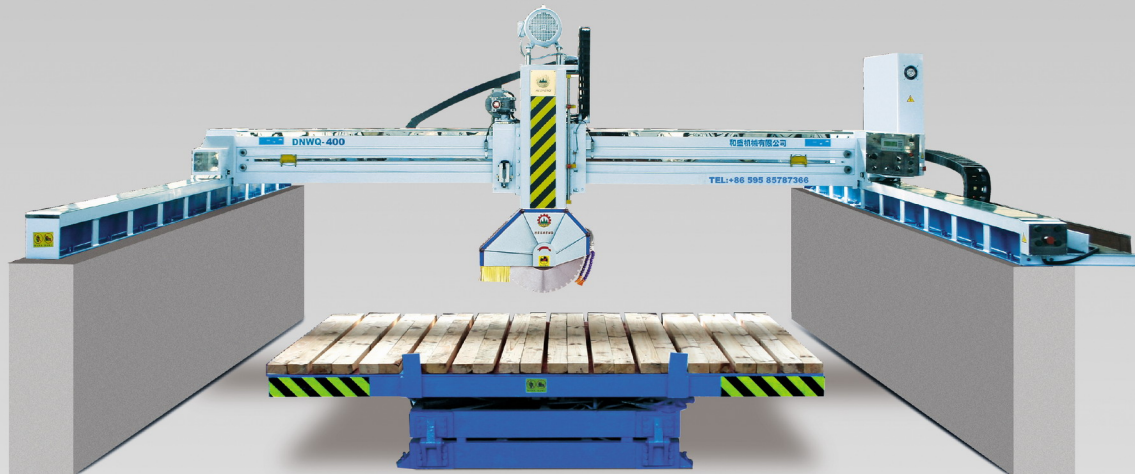


选配 Alternative



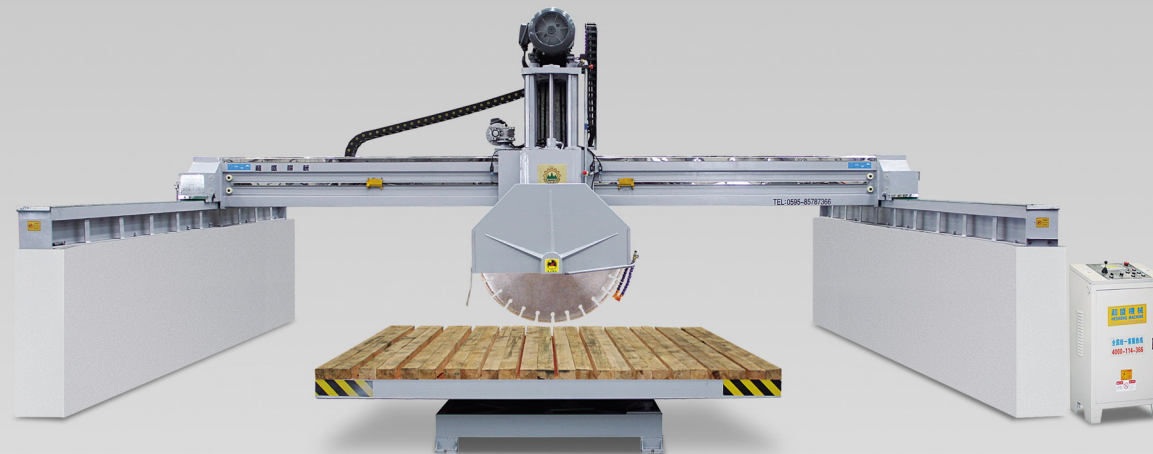
DNWQ-400(600) 红外线自动桥式切边机

Automatic bridge cutting machine



HSQ-1200 桥式中切机

Bridge Type Edge Cutting



TECHNICAL DATA 技术参数

型号	Model	DNWQ-400	DNWQ-600	
锯片最大直径	Max disc diameter	400	600	mm
工作台尺寸	Worktable dimension(LxW)	3200x2000	3200x2000	mm
工作台旋转角度	Worktable rotate angle	0°、90°	0°、90°/0°-360°	n°
主电机功率	Spindle drive motor	15	15	kw
外形尺寸	Overall dimension(LxWxH)	5800x4500x2800	6200x5000x3000	mm

DNWQ-400(600) 红外线自动桥式切边机
 该机采用整体大梁自转桥位，选用优质的进口电气元件及高精度的零配件，大幅度提高加工精度及稳定性，是切割高价值大规格石材的首选设备。

DNWQ-400(600) AUTOMATIC BRIDGE CUTTING MACHINE
 Machine suited to all materials for production of granite, marble and any kind of slab.

- Main frame in highly resistant cast iron to guarantee stability and reduced vibration.
- Working table positioning for setting up the working angle, all the angle of 90°.
- The laser pointer is improving the blade positioning on the cutting line.
- All axes movement is coordinated and controlled with the Program Logical Controller (PLC).
- All parameters movements are programmed by the controlling desk and are visualized in LCD display (Touch Screen).
- Spindle can be inclined by hydraulic in position of 45°, thus enabling cutting with inclined disc (optional).
- Automatic and programmable rotating can be achieved in every position between 0°-360° or any 45° to 360° (optional).
- Electrically controlled inverter for all required speeds (optional).



TECHNICAL DATA 技术参数

锯片直径	Blade diameter	φ 600-φ1200	mm
锯片升降行程	Blade vertical stroke	550	mm
主电机功率	General power	22	kw
工作台尺寸	Size of cutting table	3000X2000	mm
工作台旋转范围	Cutting table rotation range	0° 90°	degree
耗水量	Water consumption	4	m ³ /min
外形尺寸	Dimensions(L×W×H)	6400×4700×3800	mm
总重	Weight	6000	kg

HSQ-1200桥式中切机采用大跨度桥式结构，配有360°旋转工作台，大梁移动实现横向分片。具有加工长度大、切割深度大、旋转灵活、定位准确、刚度大、工作平稳等特点。主机采用进口变频器可实现切割速度的无极调速。适合高价值的墓碑加工。

HSQ-1200 Bridge Type Edge Cutting Machines wide-span bridge type structure, and is equipped with 360° rotary cutting table. By moving the girder horizontal stone slicing can be realized. With this machine, slabs of great lengths and depths can be processed with flexibility in rotation, precise in positioning, great in strength, and stable in operation. Imported frequency converter is used for the mainbody to achieve stepless adjustment of cutting speed. It is applicable of cutting valuable of cutting valuable tombstones.



HDQB-2700/3000切边机

Edge cutting machine



HSQB-2400 手摇切边机

Manual edge cutting machine



TECHNICAL DATA 技术参数

		HSQB-2700	HSQB-3000	
锯片直径	Grinding head diameter	ø300- ø600	ø300- ø600	mm
最大升降行程	Max.vertical stroke	350	350	mm
工作台尺寸	Worktable size	2700X750	3000X750	mm
最大加工尺寸	Max.processing size	2400X1100	2700X1100	mm
耗水量	Water consumption	1.8	1.8	m ³ /h
主电机功率	Power of main motor	1.5	1.5	KW
总功率	Tatal power	15.6	15.6	KW
外形尺寸	Dimension(L*W*H)	4500X2200X2250	5500X2200X2250	mm
总重量	Weight	2500	2800	Kg

HSQB-2700(3000) 切边机

该机采用联体结构, 主机头可180° 旋转, 电动升降, 台车手摇驱动, 整机结构紧凑, 外观优美, 性能稳定, 加工精度高。适用于小板、条板、厚板的修边、倒角。

HSQB-2700(3000) EDGE CUTTING MACHINE

HSQB-2700(3000)uses jointed structure,the main head can rotate 180 degree and electric up and down,the whole machine has compact structure,fine appearance, stable functions and high proccsing precision,which suit for edge cutting and milling of small slates,lath and thick tiles.

TECHNICAL DATA 技术参数

锯片直径	Blade diameter	ø600	mm
最大加工尺寸	Max.cutting size(LxW)	2400(3000)x1100	mm
切割厚度	Cutting thickness	0-180	mm
主电机功率	Spindle drive motor	11(15)	kw
外形尺寸	Overall dimension(LxWxH)	4600x2000x1700	mm

HSQB-2400 手摇切边机

该机采用联体结构, 主机头可旋转, 油浸密封式导轨, 整机结构紧凑, 适合于小板、条板、厚板的修边、倒角。

HSQB-2400 MANUAL EDGE CUTTING MACHINE

Trolley Drive Manual, is a manually operated edge cutting machine. It consists of a fixed cutter and a moving base mounted on rails. Movement of the base is controlled manually. It is available in a number of sizes and variation depending on the requirements



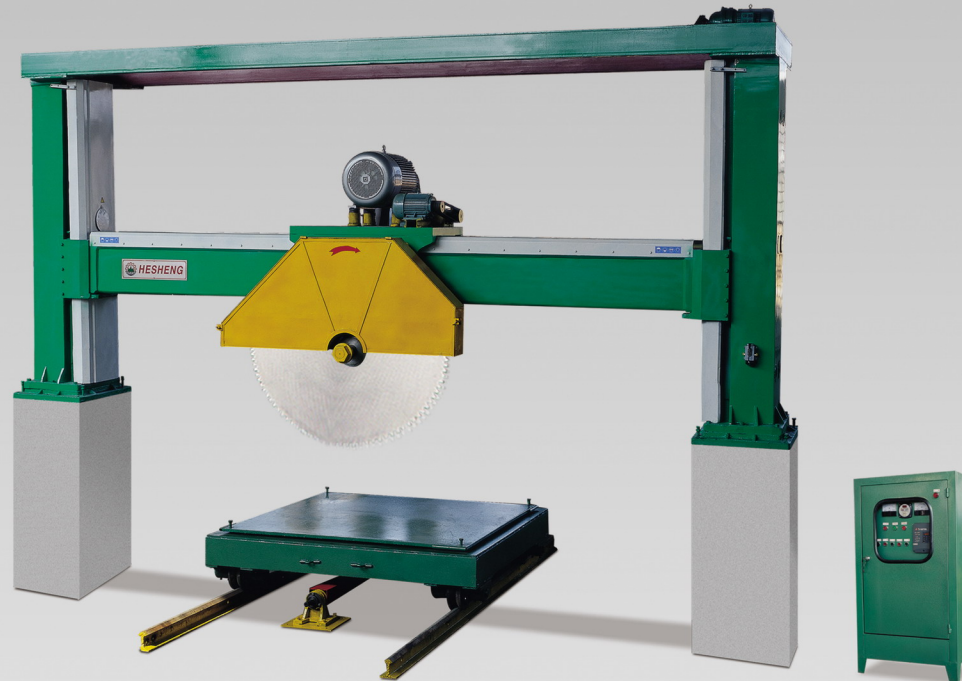
DZQ-1600 单柱组合切石机

High efficiency multidisc block cutter



HSQ-3500 龙门切石机

Gantry cutter



TECHNICAL DATA 技术参数

型号	Model	D4	D6	D10	D12	
锯片直径	Blade diameter	Ø1600(Ø2200)				mm
锯片数量	Number of blades	4	6	10	12	P
升降行程	Lifting stroke	1050(1350)				mm
最大加工尺寸	Max. Cutting size	3500X1500X800(1300)				mm
主电机功率	Spindle drive motor	30(22)	37	45	45(55)	kw
耗水量	Water consumption	8	12	20	24	m ³ /h

DZQ-1600 单柱组合切石机

该机自我厂九十年代研制出首台组合切石机至今，经市场多年来证明该机器结构紧凑、精密度高、运行稳定、维修方便及产量高、耗能低等优点。适合加工花岗岩、大理石等不同规格的板材。

DZQ-1600 High Efficiency Multidisc Block cutter

Single Pillar Multidisc Cutting Machine, is used for cutting Marble, Granite, Sandstone and other nature stone by different size. It is available in a numbers of blade diameter and variation depending on the requirements



TECHNICAL DATA 技术参数

型号	Model	2500	3500	
锯片最大直径	Blade max. diameter	2500	3500	mm
锯片数量	N cm of blades	6 (3x Ø1600+3x Ø940 Ø2200以上新片)	6 (3x Ø1600+3x Ø940 Ø2200以上新片)	P
升降行程	Lifting stroke	1500	2000	mm
横向切割行程	Transverse cutting travel	4200	4200	mm
最大加工尺寸	Max. cutting size(LxWxH)	4000x2500x1500	4000x2500x2000	mm
主电机功率	Spindle drive motor	37	37	kw
总重量	Gross weight	12500	13500	kg

HSQ-3500 龙门切石机

该机采用双立柱、大横梁升降、主轴箱采用双轴结构设计，可使大废料一次切割完毕，无须中途卸板。切割普通板亦可挂三大一小，是切割大规格大板、废料修边的首选设备。

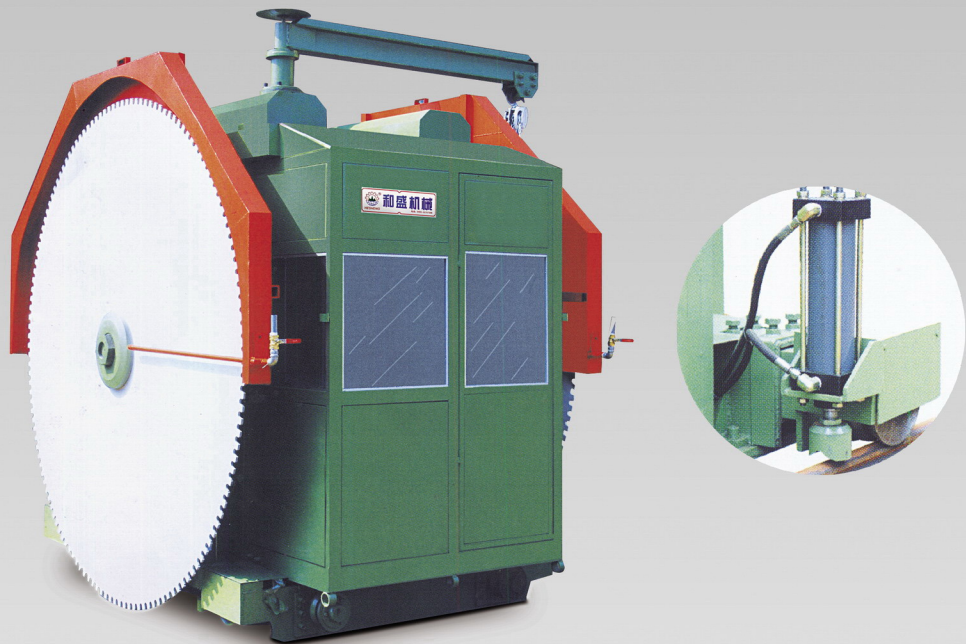
HSQ-3500 Gantry Cutter

Built in total cast iron with giant blade for extra cutting depth, a robust machine built on two columns that support and guide the vertical cutting unit movement along the cast iron bridge. Vertical movement on two precision screws with two worm screws. Plus the machine is formed with steel worktable along with running path. Max. diameter of fixed blade can be 3500 mm(single blade only), also can be with numbers of smaller disc combination. This machine is available for cutting and edging large scale Marble & Granite Block



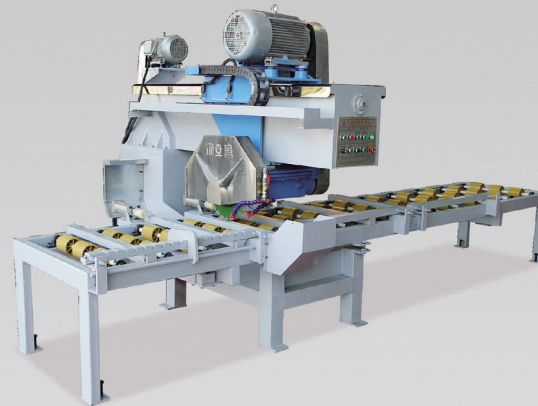
HSKS 矿山荒料双刀切石机

Double blade quarry stone cutting machine



HSQ-700 单刀横切机

Cross cutter



SHJ-2100 烧花机

Flaming machine



TECHNICAL DATA 技术参数

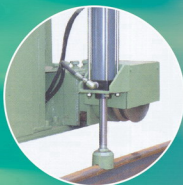
装配锯片直径	Blade diameter	ø1600-ø3000x2	mm
最大加工深度	Max. Cutting Depth	850-1300	mm
主机功率	Power of maindrive	30kw-37kw x2	kw
升降电机	Lifting motor	1.5kw x2	kw
行程电机	Traveling motor	3	kw
整机功率	Total Power	60-80	kw
外型尺寸	External dimensions (LxWxH)	1920x1750x2900	mm

HSKS 矿山荒料双刀切石机

整机结构紧凑、体积小、性能高，集机械结构、自动电器于一体，操作简单、使用方便。
机台工作范围大，可加工不同规格的各种石料，切削速度快、效率高。

HSKS Double blade quarry stone cutting machine

The machines used to cut sandstone, limestone, marble, granite, soft stone and Hard Stone, quarry perfectly squared and sharp corners blocks. With diamond disk that are wild specifically for the type of the stone to cut, this guarantee a high quality of cut. It is qualify for the hardness and the compactness of the stone you want to quarry.



TECHNICAL DATA 技术参数

锯片直径	Blade diameter	ø350-ø600	mm
加工宽度	Processing width	700-1250	mm
主电机	Main motor	7.5	kw
最大切割厚度	Max. cutting thickness	60	mm

HSQ-700 单刀横切机

该机采用丝杆传动，变频调速，适用于流水线板材切断，修边等，具有效率高，快速准确等特点。

HSQ-700 CROSS CUTTER

High cutting efficiency, adopt the screw driving ,inverter speed control system, suitable for processing line cutting ,slab edge dressing.

SHJ-2100 FLAMING MACHINE

The machine is used to perform flaming treatment on slab surface with synthetic fuel gas (oxygen, acetylene). With frequency control, the treated surface is even and vivid. The machine is essential for processing flamed slabs.

TECHNICAL DATA 技术参数

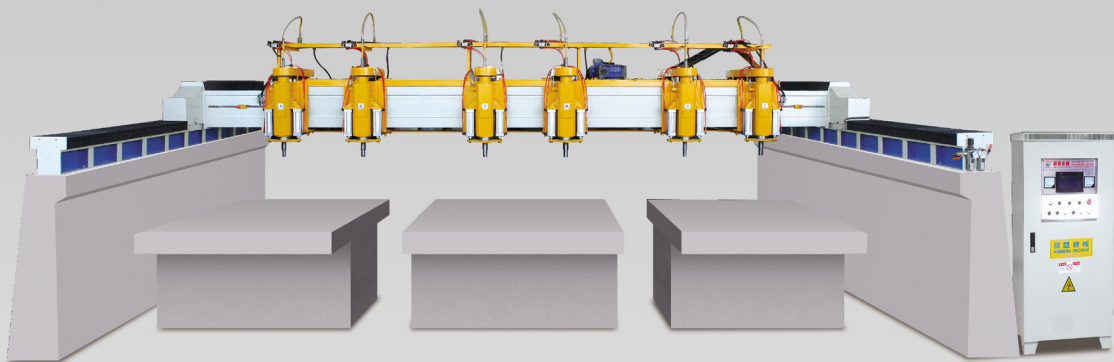
烧板厚度	Slab thickness	15-50	mm
烧板宽度	Slab width	600-2100	mm
烧板速度	Slab speed	0.03-0.25	m/s

SHJ-2100 烧花机

该机采用合成燃气（氧气、乙炔）对板材进行火焰处理，主机变频调速，使其加工面均匀清晰，是加工火烧板的必备机型。

HSM-6T 组合式磨光机

6 Heads Slab Polisher



HSQC-10 工地轻便切机

Building Site Portable Cutter



TECHNICAL DATA 技术参数

磨头数量	No. of grinding disc	6	
磨盘直径	Diameter of grinding disc	ø260	mm
升降行程	Lifting stroke	180	mm
工作台尺寸	Worktable dimensions	3300x880	mm
主电机功率	Spindle drive motor	7.5x6	kw
耗水量	Water consumption	6	m ³ /h
外形尺寸	Overall dimension(LxWxH)	8600x5000x2200	mm
重量	Gross weight	9.8	T

HSM-6T 组合式磨光机

本机是我公司针对目前市场上熟练磨工紧缺，工人工资不断上涨等因素，开发而成的新型机种。本机在磨抛石板厚薄不均，高光泽度抛光，平整度，磨抛效率等方面都有很好表现。主机磨头升降采用气压系统驱动，并配有微电脑编程控制和液晶显示屏触摸控制，可精确设定各项磨削参数。主机身的纵向和横向位移则由变频器控制实现无极调速，有效提高了机台的自动化程度，大大降低生产成本。是一款在工人工资不断上涨，熟练工人日益紧缺的大环境下，取代普通磨机有效新型机。



TECHNICAL DATA 技术参数

主电机	Spindle drive Motor	2.2	Kw
切割角度	Cutting angle	0-45°	
工作台尺寸	Worktable dimension	1600X750X700	mm
锯片直径	Blade diameter	8-12	Inch
机械重量	Gross weight	130	Kg

HSQC-10 工地轻便切机

结构坚固、灵巧，可倾斜45°切割，广泛应用于建筑工地上，配套不同锯片加工大理石、花岗石、瓷砖等各种型材。

HSQC-10 BUILDING SITE PORTABLE CUTTER

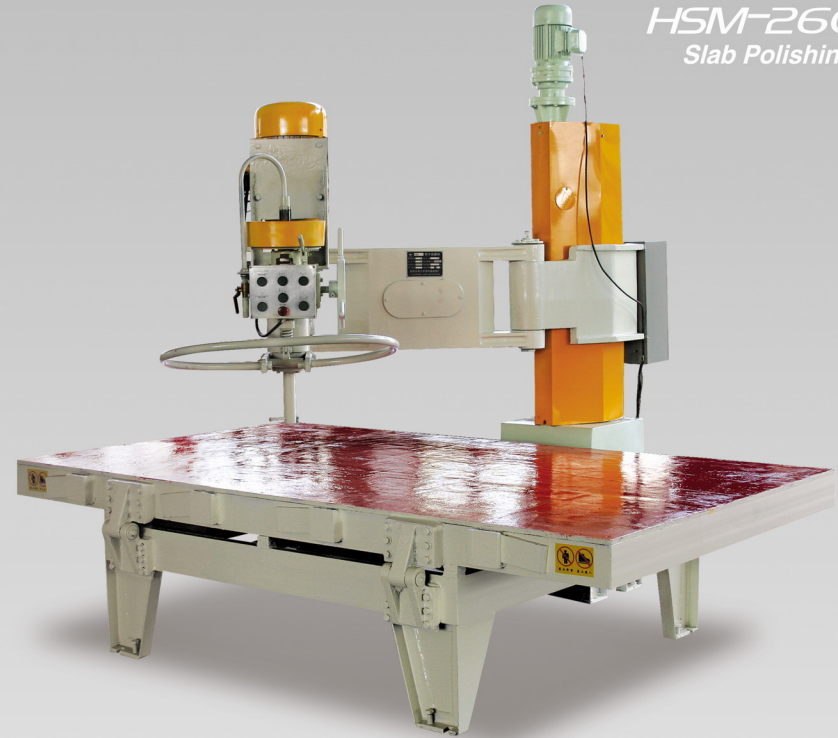
With smart and solid design structure, this machine has been widely used for cutting marble, granite and other nature stone material at building site. Cutting head tilting down 45 degree. Water can be recycled.



HSM-260A 手扶磨光机
Manual Polishing Machine



HSM-260B 磨台
Slab Polishing Machine



TECHNICAL DATA 技术参数

主电机	Power of main drive	5.5	Kw
升降行程	Range of vertical storke	240	mm
磨削回转直径	Gyration radius	3500	mm
外形尺寸	Dimension(LxWxH)	3080X600X900	mm
机械重量	Gross weight	600	Kg

HSM-260A 手扶磨光机

该机采用弹簧加压、手摇升降，结构紧凑回转轻松自如，操作轻便，维修方便等特点，双磨头设计，同时可用于三角磨料及树脂磨料，适用于抛磨高光档度板材。

HSM-260A MANUAL POLISHING MACHINE

This machine can be used to polish surface of marble, granite and other stones of any thickness. It comes a fixed base. It is able for polishing the stone surface with high quality finishing and increased production rates.

TECHNICAL DATA 技术参数

工作台尺寸	Worktable dimension	2200×1500	mm
升降行程	Vertical stroke	0-700	mm
磨台倾角	Worktable elevation	0°~85°	
主电机	Spindle drive motor	5.5	Kw
升降电机	Elevator motor	0.55	Kw
外形尺寸	Dimension(LxWxH)	2500x2200x2400	mm
机械重量	Gross weight	1600	Kg

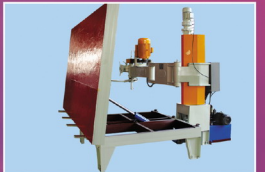
HSM-260B 磨台

该机采用电动升降结构，回转轻松自如，工作台85° 液压翻板，操作以及维护简便，适用于大理石、花岗岩等大板抛光。

HSM-260B SLAB POLISHING MACHINE

This machine can be used to polish surface of marble, granite and other stones of any thickness. It comes with rotating polishing head and a fixed base. It is able for polishing the stone surface with high quality finishing and increased production rates.

- This machine is of mechanical framed without need to have foundation.
- The surface of the machine can be upside down standing in 85 degrees for the convenience of loading and unloading the work piece.
- When grinding, some compressed air is available for relax grinding.



HSZM-2500

仿型柱座柱帽切机

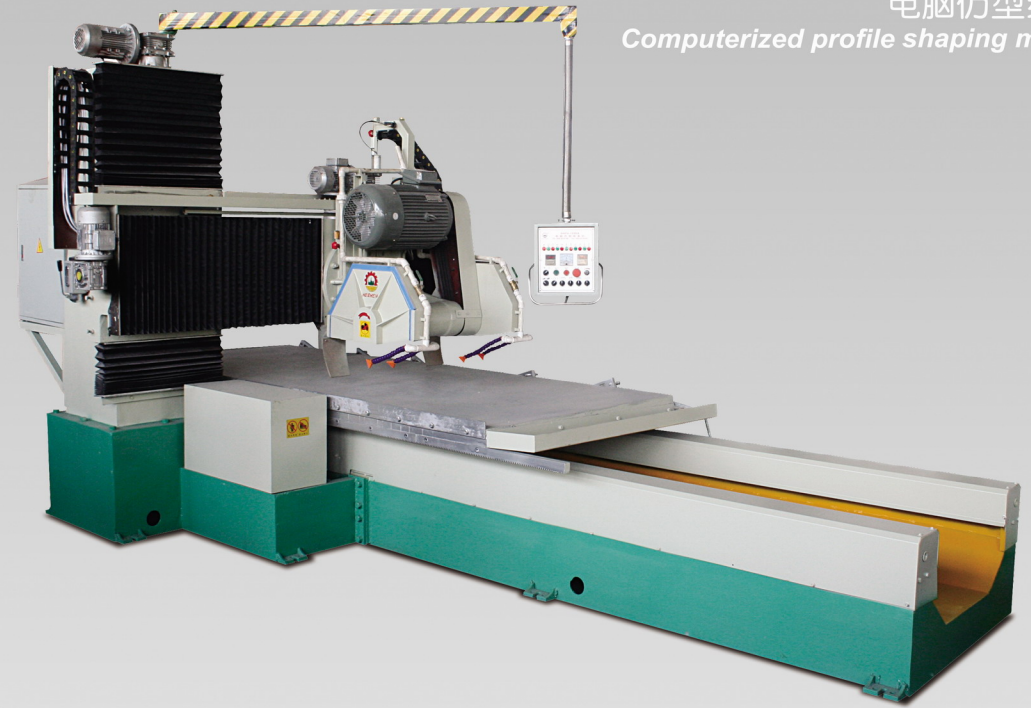
Stylobate cutting machine



DNFX-820/1200

电脑仿型线条机

Computerized profile shaping machine



TECHNICAL DATA 技术参数

锯片直径	Blade diameter	φ500	mm
切割升降行程	Lifting stroke	1500	mm
工作台直径	Worktable diameter	φ2500	mm
主电机功率	Spindle drive motor	11	kw

HSZM-2500 仿型柱座柱帽切机

该机采用电脑控制、光纤测控，能切割任意形状的柱座、柱帽、圆柱等回转体类石材，改变了手工加工废料消耗大、精度差等缺点。

HSZM-2500 STYLOBATE CUTTING MACHINE

The microcomputer control system and optical fiber measuring and monitoring system, the machine is applicable for cutting various revolution bodies including column seats, column caps and columns. It overcomes the problems such as high material consumption and low precision in manual processing.



TECHNICAL DATA 技术参数

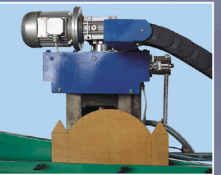
型号	Model	820	1200	1200A	
锯片直径	Blade diameter	φ400	φ500	φ600	mm
最大加工长度	Max. cutting length	2400	2400	3000	mm
最大加工宽度	Max. cutting width	1000	1200	1300	mm
切割升降行程	Lifting stroke	600	700	800	mm
横向移动	Transverse movement	820	1200	1300	mm
总功率	Total power	10.27	14.5	18	kw
总重量	Gross weight	3500	4800	4900	kg

DNFX-820 电脑仿型线条机

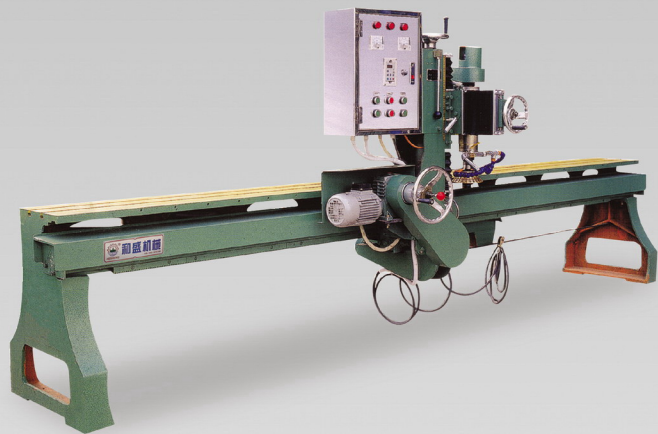
该机采用PLC控制，变频调速，适用于加工异型大理石、花岗岩，如线条、罗马柱、大圆弧板等。

DNFX-820/1200 COMPUTERIZED PROFILE SHAPING MACHINE

Equipped with PLC control and frequency control, the machine is applicable for processing marble, granite, profiles, Roman columns, large arc panels and more.



HSMB-3800 异形磨边机
Conuntertop profiling and polishing machine



HSFS-35 翻石机
Stone turnover machine



TECHNICAL DATA 技术参数

主电机	Power of main motor	4.5	KW
磨轮转速	Grinding speed	1450/2900	r/MIN
行走电机功率	Power of drive motor	0.55(无极)	KW
行走电机速度	Speed of drive motor	2/4	M/MIN
加工石材厚度	Max.stone thickness	≤150	mm
钻孔直径	Bore diameter	Ø6-100	mm
外形尺寸	Overall dimension	3800 x 1650 x 1450	mm
可加工长度	Max.stone length	3150	mm

HSMB-3800 异形磨边机
本系列磨边机采用变频驱动，性能稳定，加工精确，无粉尘，适用于各种异形石材。
HSMB-3800 COUNTERTOP PROFILING AND POLISHING MACHINE.
The machine's function is stable, processing the precision, can process various abnormal shape base. This machine adopts the oil reverse type pulley to lead the track, having no pole to become soon, safely you dissimilarity demand, curve, straight line two kinds of functions are gather in new stone material machine of the integral whole.

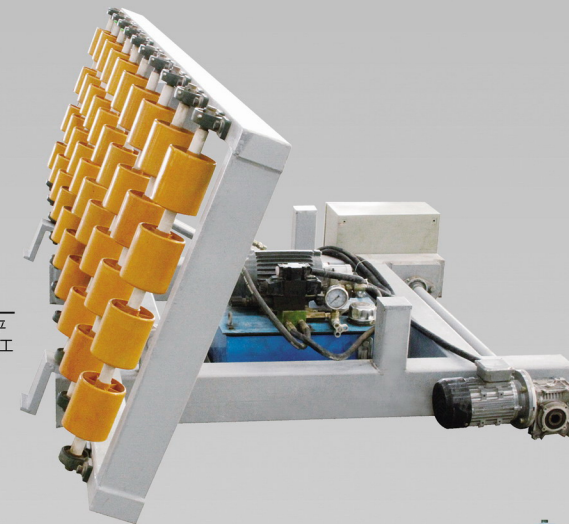
HSFS-35 STONE TURNOVER MACHINE
The machine is used to veer the blocks and semi-finished products. Easy and safe to operate, it can effectively decrease the risk of damaging the material.

最大承载	Max.loading weight	35	T
料车尺寸	Size of loader	1800x1500x1500	mm
主电机功率	Power of main motor	2.2	kw

HSFS-35翻石机
该机适合各种特加工荒料及半成品的调向，有效减少材料的破损，操作简便安全。

液压翻板机
Loading / unloading table

采用液压总成油缸推动翻板，有利于安全平稳的上下板材，大大减轻劳动强度，提高工作效率。



电动过渡架
Roler table

自动输送板材、采用蜗轮蜗杆减速器+链条驱动、输送棍子采用改性尼龙制造，抗腐蚀、高强度、配备吹风系统一套，大风量、高效率。

储气罐



空压机



福建省晋江市和盛机械有限公司

FUJIAN JINJIANG HESHENG MACHINE CO.,LTD

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